



DOWNLOAD



## Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]

By WANG LI JUN

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback Pages Number: 193 Language: Simplified Chinese Publisher: China Central Radio and TV University Press; 1 (2011 March 1st). Contents: Chapter 1 NC programming basics of 1.1 CNC machining programming concepts 1.1.1 the basic process of CNC machining 1.1.2 CNC programming methods 1.2 NC program. the structure of paragraph 1.2.1 Program Structure 1.2.2 program format 1.2.3 of the program mathematical word 1.3 manual programming content 1.3.2 1.3.1 mathematical treatment basis points to 2.1 Example Summary thinking and practice first CNC lathe programming CNC lathes coordinate system 2.1.1 CNC lathe coordinate system settings 2.1.3 2.1.2 machine origin of machine coordinate system datum and the workpiece coordinate system 2.1.4 knife point and knife point and the tool change 2.2 CNC system 2.2.1 The main programming functions preparatory function (G function) 2.2.2 Tool function (T feature) 2.2.3 spindle speed function (S function) 2.2.4 to the function (F function) 2.5 auxiliary functions (M functions) 2.3 CNC lathe programming instruction set 2.3.1 temporary work piece coordinate system instructions (G50) 2.3.2 set the instruction of the workpiece coordinate system (G54-G59) 2. 3.3 quickly locate instructions...



READ ONLINE

[ 2.48 MB ]

### Reviews

*A brand new e-book with an all new perspective. It typically fails to cost an excessive amount of. I am effortlessly can get a satisfaction of reading a composed book.*

-- Turner Bayer

*A fresh e book with a brand new point of view. It is definitely simplistic but surprises in the fifty percent of your ebook. Its been designed in an extremely basic way and is particularly just soon after i finished reading this ebook where in fact altered me, change the way i really believe.*

-- Dr. Alberta Schmidt V

## Other Books



### **TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (2-4 years old) in small classes (3)(Chinese Edition)**

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the Youth Pre-employment Training software download generated pictures...



### **Letters to Grant Volume 2: Volume 2 Addresses a Kaleidoscope of Stories That Primarily, But Not Exclusively, Occurred in the United States. It de**

Createspace, United States, 2013. Paperback. Book Condition: New. 216 x 140 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.Volume 2 addresses a kaleidoscope of stories that primarily, but not exclusively, occurred in the United States. It describes in...



### **TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (3-5 years) Intermediate (3)(Chinese Edition)**

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the Youth Pre-employment Training software download generated pictures...



### **Art appreciation (travel services and hotel management professional services and management expertise secondary vocational education teaching materials supporting national planning book)(Chinese Edition)**

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 146 Publisher: Higher Education Pub. Date :2009-07-01 version 2. This book is a secondary vocational education and management of...



### **Tax Practice (2nd edition five-year higher vocational education and the accounting profession teaching the book)(Chinese Edition)**

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 282 Publisher: Higher Education Pub. Date :2009-01-01 version 2. This book is a five-year vocational teaching accounting profession recommended...



### **The Healthy Lunchbox How to Plan Prepare and Pack Stress Free Meals Kids Will Love by American Diabetes Association Staff Marie McLendon and Cristy Shauck 2005 Paperback**

Book Condition: Brand New. Book Condition: Brand New.